Extraflame®

Riscaldamento a Pellet

PELLET STOVES USER MANUAL

VIVIANA - VIVIANA PLUS - DORINA

ENGLISH/INGLESE

We thank you for having chosen our company; our product is a great heating solution developed from the most advanced technology with top quality machining and modern design, aimed at making you enjoy the fantastic sensation that the heat of a flame gives, in complete safety.

ENGLISH 4

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WARNINGS

This instructions manual is an integral part of the product: make sure that it always accompanies the appliance, even if transferred to another owner or user, or if transferred to another place. If it is damaged or lost, request another copy from the area technician. This product is intended for the use for which it has been expressly designed. The manufacturer is exempt from any liability, contractual and extracontractual, for injury/damage caused to persons/animals and objects, due to installation, adjustment and maintenance errors and improper use.

Installation must be performed by qualified staff, which assumes complete responsibility for the definitive installation and consequent good functioning of the product installed. One must also bear in mind all laws and national, regional, provincial and town council Standards present in the country in which the appliance has been installed, as well as the instructions contained in this manual.
The Manufacturer cannot be held responsible for the failure to comply with such precautions.

After removing the packaging, ensure that the content is intact and complete. Otherwise, contact the dealer where the appliance was purchased.
All electric components that make up the product must be replaced with original spare parts exclusively by an authorised after-sales centre, thus guaranteeing correct functioning.

SAFETY

- The generator must not be used by persons (including children) with reduced physical, sensory and mental capacities or who are unskilled persons, unless they are supervised and trained regarding use of the appliance by a person responsible for their safety.
- Children must be checked to ensure that they do not play with the appliance.
- Do not touch the generator when you are barefoot or when parts of the body are wet or damp.
- The safety and adjustment devices must not be modified without the authorisation or indications of the manufacturer.
- Do not pull, disconnect, twist electric cables leaving the stove, even if disconnected from the electric power supply mains.
- It is advised to position the power supply cable so that it does not come into contact with hot parts of the appliance.
- The power supply plug must be accessible after installation.
- Do not close or reduce the dimensions of the airing vents in the place of installation. The airing vents are essential for correct combustion.
- Do not leave the packaging elements within reach of children or unassisted disabled persons.
- The hearth door must always be closed during normal functioning of the product.
- When the appliance is functioning and hot to the touch, especially all external surfaces, attention must be paid
- Check for the presence of any obstructions before switching the appliance on following a prolonged period of inactivity.
- The generator has been designed to function in any climatic condition (even critical). In particularly adverse conditions (strong wind, freezing) safety systems may intervene that switch the generator off. If this occurs, contact the technical after-sales service and always disable the safety systems.
- In the event the flue catches fire, use suitable systems for suffocating the flames or request help from the fire brigade.
- This appliance must not be used to burn waste
- Do not use any flammable liquids for ignition
- During the filling phase do not put the bag of pellets to into contact with the product
- The majolicas are top quality artisan products and as such can have micro-dots, crackles and chromatic imperfections. These features highlight their valuable nature. Due to their different dilation coefficient, they produce crackling, which demonstrate their effective authenticity. To clean the majolicas, it is recommended to use a soft, dry cloth. If a detergent or liquid is used, the latter could penetrate inside the crackles, highlighting them.

ROUTINE MAINTENANCE

Based on Decree 22 January 2008 n°37 art.2, routine maintenance means interventions aimed at reducing degradation due to normal use, as well as dealing with accidental events entailing the need of first interventions, which however do not modify the structure of the system upon which one is intervening or its intended use according to the requirements laid down by the technical standards in force and by the manufacturer's use and maintenance manual.

DEVICES

(in the relevant models)

Door micro switch: With the door open, the operation of the burn pot cleaning system is blocked
Electronic pressure switch: in the event of inadequate pression, it sends the machine in alarm conditions
F 2.5 A 250 V fuse (stoves): protects the machine from violent current surges
85°C calibrated mechanical bulb with manual rearm: intervenes by blocking fuel feed if the pellet tank t° reaches the limit of 85°C. **Rearm must be performed by qualified staff and/ or the manufacturer's technical after-sales assistance.**
Pellet tank temperature control probe: if the tank over-heats, the machine automatically modulates to return to normal temperature values
Mechanical air pressure switch: blocks the pellet in the event of insufficient depression

REFERENCE STANDARDS

The installation must be in compliance with:

- **UNI 10683 (2012) heat generators fed with wood and other solid fuels: installation.**

The chimneys must be in compliance with:

- UNI EN 13063-1 and UNI EN 13063-2, UNI EN 1457, UNI EN 1806 in the event of non-metallic chimneys:
- EN 13384-1 (13384) chimneys. Thermal and fluid dynamic calculation methods.
- UNI EN 1443 (2005) chimneys: general requirements.
- UNI EN 1457 (2012) chimneys: clay/ceramic flue liners.
- UNI/TS 11278 (2008) Metal - chimneys/flue liners/flue ducts.
- UNI 7129 point 4.3.3 Fire Brigade provisions, local rules and regulations.

NATIONAL, REGIONAL, PROVINCIAL AND TOWN COUNCIL REGULATIONS

One must also bear in mind all laws and national, regional, provincial and town council Standards present in the country in which the appliance has been installed.

TERMS AND DEFINITIONS

Aeration: Air renewal is required both for the disposal of the combustion products, and to prevent mixtures with a hazardous content of non-combusted gases.

Closed hearth appliance: Appliance designed for operation with closed combustion chamber.

Forced draught appliance: Appliance with ventilation in the fumes circuit and combustion with fumes flow at a positive pressure with respect to the environment.

Chimney: Structure consisting in one or several walls containing one or several outflow airways.
The purpose of this predominantly vertical element is to expel the combustion products at a convenient height from the ground.

Smoke duct: Component or components that connect the outlet of the heat generator to the chimney.

Chimney cap: Device that placed on the chimney outlet allows the dispersion of the combustion products even in presence of adverse weather conditions.

Condensation: Liquid products which form when the fumes temperature is lower or equal to the water dew point.

Ducting pipe: Pipe made up of one or several predominantly vertical elements, specifically suitable for collecting and expelling the fumes, as well as to withstand the relative components and any condensate over time,
suitable to be installed in a chimney, existing or new technical compartment, even in new buildings.

Sealed installation: Installation of an appliance with sealed operation, so that all the air required for combustion is taken from outside.

Maintenance: Set of procedures required to ensure and maintain safety and functionality over time and maintain the efficiency of the system within the prescribed parameters.

Chimney system: Chimney installed using a combination of compatible components, manufactured or specified by a sole manufacturer whose product liability covers the entire chimney.

Fumes exhaust system: Flue gas exhaust system, independent from the appliance made up of a smoke duct, chimney or individual flue and chimney cap.

Radiation area: Area immediately in front of the hearth in which the radiant heat caused by combustion is diffused.

Reflux area: Area beyond the extrados of the roof in which overpressure or depressions occur, which may affect the proper discharge of the combustion products.

FUNCTIONAL OPERATIONS DIAGRAM

State of the art installation and proper system operation include a series of activities:

1. Preliminary activities:

- Verification of the suitability of the power of the heat generator based on the characteristics of the system
- verification of the suitability of the installation site,
- verification of the suitability of the fumes exhaust system,
- verification of the suitability of the outside air inlets;

2. Installation:

- implementation of ventilation and connection to the outer air inlets,
- implementation and connection to the fumes exhaust system,
- assembly and installation,
- electric and hydraulic connections,
- installation of insulation,
- ignition and operation test,
- installation of finishings and coverings;

3. Issue of complementary documentation;

4. Inspection and maintenance.

Other actions may be required in relation to specific requests of the competent authority.

PRELIMINARY ACTIVITIES

GENERAL

Verification of compatibility of the system, of any restrictions required by local administrative regulations, special or conventional requirements resulting from condominium regulations, constraints, laws or administration deeds must precede any other assembly or installation operation.

One must especially verify the suitability:

- of the installation premises, of the appliances already installed in the installation premises and in the adjacent and adjoining premises, also powered by different fuels, with particular reference to non-compliant installations.

- of the fumes exhaust system
- of the outside air inlets

SUITABILITY OF THE FUMES EXHAUST SYSTEM

Installation must be preceded by a compatibility test between the appliance and the fumes exhaust system, by verifying:

- the existence of documentation relating to the system;
- existence and content of the chimney plaque;
- suitability of the internal section of the chimney;
- absence of obstructions all along the chimney;
- predominantly vertical height and development of the chimney;
- existence and suitability of the chimney cap;
- distance of the outside wall of the chimney and of the smoke duct from
- combustible materials;
- chimney type and material;
- absence of other chimney connections.

INSTALLATION

Installation in premises with fire hazards is forbidden. Installation in residential premises (except for sealed operation appliances) is also forbidden:

- in which there are liquid fuel-operated appliances with continuous or intermittent operation, which draw the combustion air in the room in which they are installed, or
- in which there are type B gas appliances intended for room heating, with or without production of domestic hot water and in adjacent and adjoining premises, or
- in which, in any case, the depression measured during installation between the internal and external environment is greater than 4 Pa

Installations in bathrooms, bedrooms and studio flats

Installation in bathrooms, bedrooms and studio flats is only allowed for sealed or closed hearth appliances with ducted combustion air taken from the outside.

Installation premises requirements

The support surfaces and/or points must have a suitable load-bearing capacity to support the weight of the appliance, of the accessories and coatings.
The adjacent, side and rear walls and the supporting surface must be made of non-combustible material. Installation near combustible materials or those sensitive to heat is permitted as long as there is a suitable safety distance, which for pellet stoves is equal to:

REFERENCES	INFLAMMABLE OBJECTS	NON-INFLAMMABLE OBJECTS
A	200 mm	100 mm
B	1500 mm	750 mm
C	200 mm	100 mm

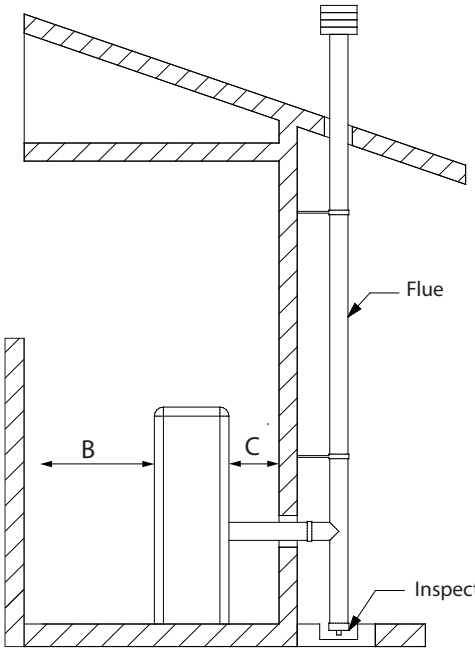


figure 1

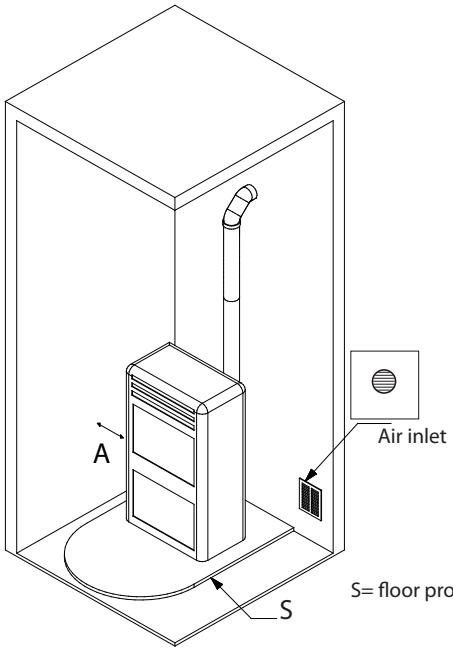


figure 2

In any case the temperature of the adjacent combustible materials must not reach a temperature equal to or greater than the room temperature increased by 65°C.
The minimum volume of the premises in which to install the appliance must be greater than 15 m^3.

INSERTS INSTALLATION

In the event of installation of inserts, access to the internal parts of the device is to be prevented and, during extraction, it should not be possible to access to live parts.

Any wiring, such as a power supply cable or room sensors must be positioned so as not to be damaged during movement of the insert, or come into contact with hot parts.

VENTILATION AND AERATION OF THE INSTALLATION PREMISES

Ventilation is deemed sufficient when the room is equipped with air inlets according to the table:
Air inlet
See figure 2

Appliance categories	Reference standard	Percentage of the net opening section with respect to the appliance fumes outlet section	Minimum net opening value of the ventilation duct
Pellet stoves	UNI EN 14785	-	80 cm^2
Boilers	UNI EN 303-5	50%	100 cm^2

In any case ventilation is deemed sufficient when the pressure difference between the external and internal environment is equal to or less than 4 Pa.
In the presence of type B gas appliances with intermittent operation not intended for heating, they must have their own aeration and/or ventilation opening. The air inlets must meet the following requirements:

- they must be protected with grids, metal mesh, etc., but without reducing the net useful section;
- they must be made so as to make the maintenance operations possible;
- positioned so that they cannot be obstructed;

The flow of clean, uncontaminated air can also be obtained from a room adjacent to that of installation (indirect aeration and ventilation), as long as the flow takes place freely through permanent openings communicating with the outside.
The adjacent room cannot be used as a garage, warehouse of combustible material or for any other activity with a fire hazard, bathroom, bedroom or common room of the building.

FUMES EXHAUST SYSTEM

GENERAL REQUIREMENTS

The heat generator works in a vacuum and has an output fan for fume extraction. Each appliance must be connected to a suitable fumes exhaust system and ensure adequate dispersion of the combustion products into the atmosphere. The combustion products must discharged above the roof. Direct discharge from the wall or towards closed spaces is forbidden, even with clear skies.
In particular, it is forbidden to use flexible and extendible metal pipes.
The chimney should only receive the exhaust of the smoke duct connected to the appliance; collective flues or conveying exhausts from hoods above cooking appliances of any kind, or exhausts from other generators into the chimney itself or smoke duct are not allowed.
The smoke duct and the chimney must be connected with a continuity solution, in order to prevent the chimney from resting on the appliance.
It is forbidden to have other air supply channels and pipes for plant engineering transit inside the fumes exhaust systems, especially if over-sized.

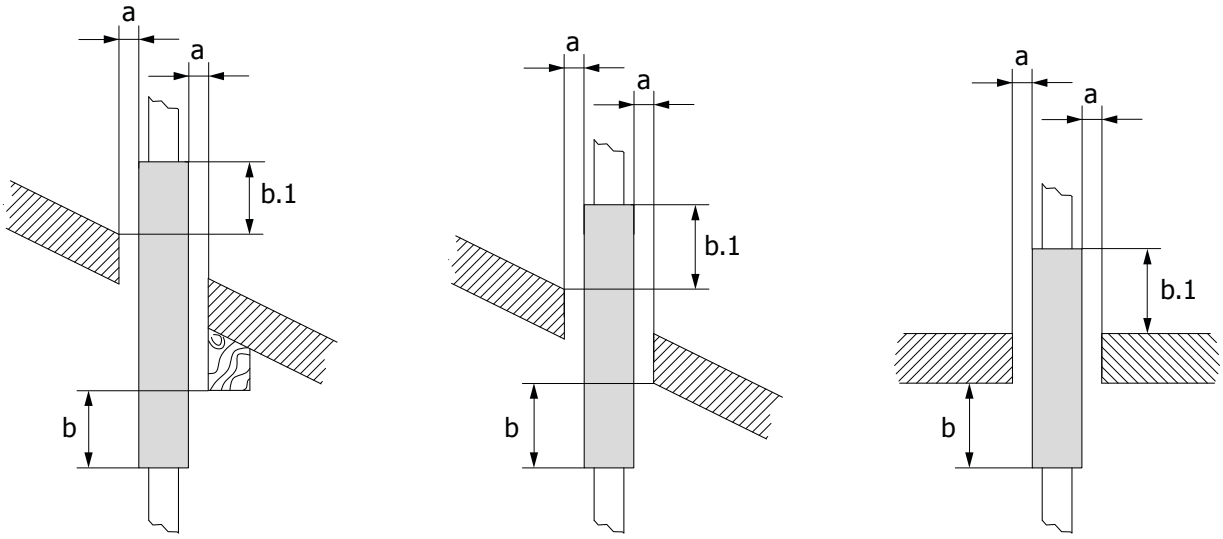
The components of the fumes exhaust system must be chosen in relation to the type
of appliance to be installed in compliance with:

- in the event of metal chimneys, UNI/ TS 11278, with particular attention to what is stated in the specification;
- in the event of non-metallic chimneys: UNI EN 13063-1 and UNI EN 13063-2, UNI EN 1457, .-UNI EN 1806; considering especially:
- temperature class;
- pressure class (fumes seal) at least equal to the seal required for the appliance;
- moisture resistance (resistance to condensation);
- class or level of corrosion and specification of the materials constituting the inner wall in contact with the fumes.
- soot fire resistance class;
- minimum distance from combustible materials
- Where due to high efficiency a pellet stove has fumes at a temperature of less than 160°C + ambient (see technical data) it must be resistant to moisture.

The installer of the fumes exhaust system, once the installation is complete and the relevant checks and inspections have been made, must fix the chimney plaque supplied by the manufacturer with the product in a visible manner, near the fireplace, and which must be completed with the following information:

- nominal diameter;
- distance from combustible materials, indicated in millimetres, followed by the arrow and flame symbol;
- installer data and date of installation.

Every time one must cross combustible materials, the following indications must be complied with:

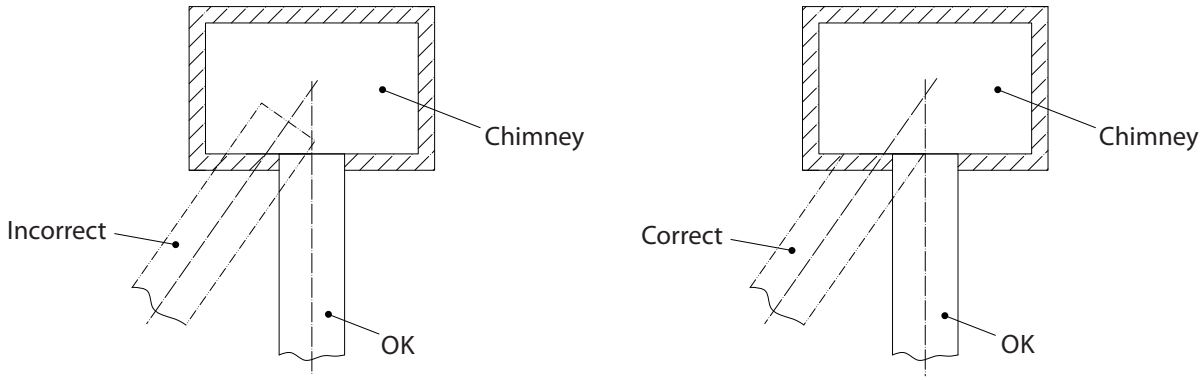


SYMBOL	DESCRIPTION	QUOTA[MM]
b	Minimum distance of combustible materials from the intrados of the framework/floor/wall	500
b.1	Minimum distance of combustible materials from the extrados of the framework/floor	500
a	Minimum distance from combustible materials defined by the manufacturer	G(xxx)
The single wall pipes are indicated in white. The insulated double wall chimney systems are indicated in grey.		
One can disregard the quota only in the event of using an appropriate heat protection screen (for example: wall plate) to protect the intrados of the framework/floor		

SMOKE DUCT

General requirements
The smoke ducts must be installed in compliance with the following general requirements:

- be equipped with at least one sealed outlet for eventual fumes sampling;
- they must be insulated if they cross through rooms that are not to be heated or outside the building;
- they must not cross rooms in which the installation of combustion appliances is forbidden, nor in other premises compartmentalised against fire or with a fire hazard, nor in rooms and/or areas that cannot be inspected;
- they must be installed so as to allow normal thermal expansion;
- they must be fitted to the opening of the chimney without protruding inwards;
- the use of flexible metal pipes to connect the appliance to the chimney is not allowed;



- counter-slope sections are not allowed;
- the smoke ducts must have, along their entire length, a diameter that is no less than that of the attachment of the appliance exhaust pipe; any section changes are allowed only on the inlet to the chimney;
- they must be installed so as to limit the formation of condensation and prevent their release from the joints;
- they must be positioned at a distance no less than that indicated in the product specifications from combustible materials;
- the smoke channel/duct must allow to collect the soot and to be cleaned using a swab and inspected after being disassembled, or through inspection openings when not accessible from inside the appliance.

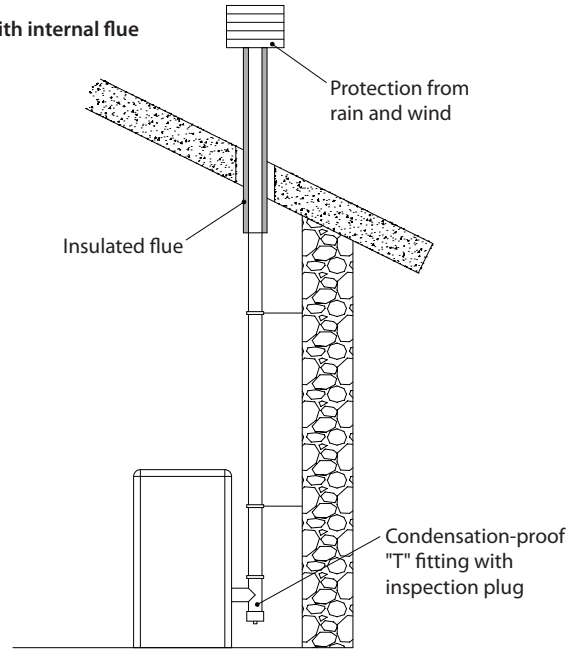
ADDITIONAL REQUIREMENTS FOR APPLIANCES FITTED WITH AN ELECTRIC FAN FOR FUMES EXPULSION

For the heat generator appliances equipped with electric fan for expelling fumes, the instructions below must be followed:

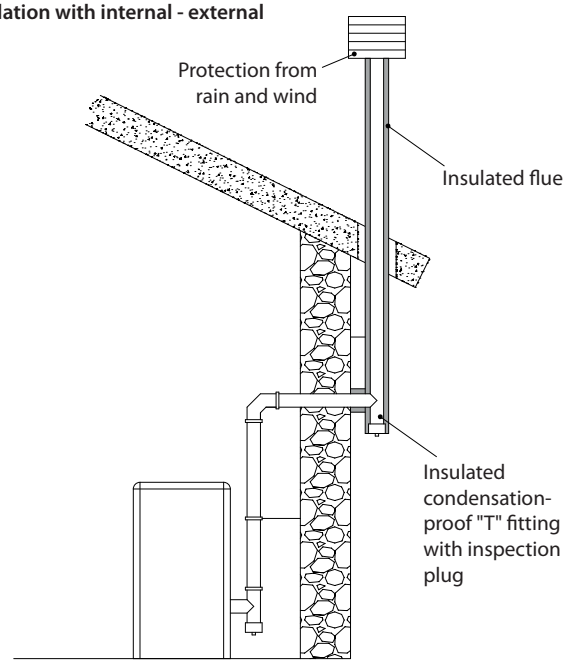
- The horizontal sections must have a minimum upward slope of 3%
- The length of the horizontal section must be minimal and, in any case, no longer than 3 metres
- The number of direction changes including the one due to the use of the "T" element must not be more than 4.

EXAMPLES OF CORRECT CONNECTION TO THE CHIMNEY

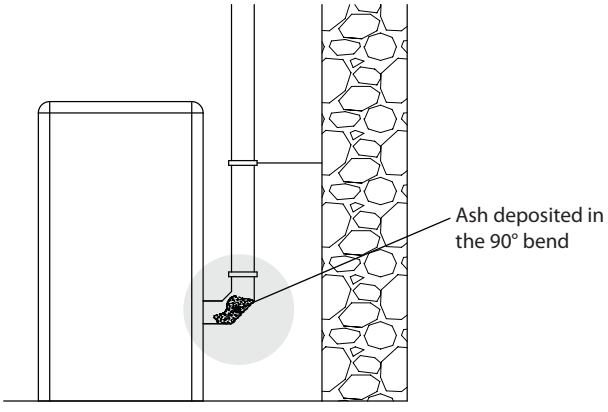
Installation with internal flue

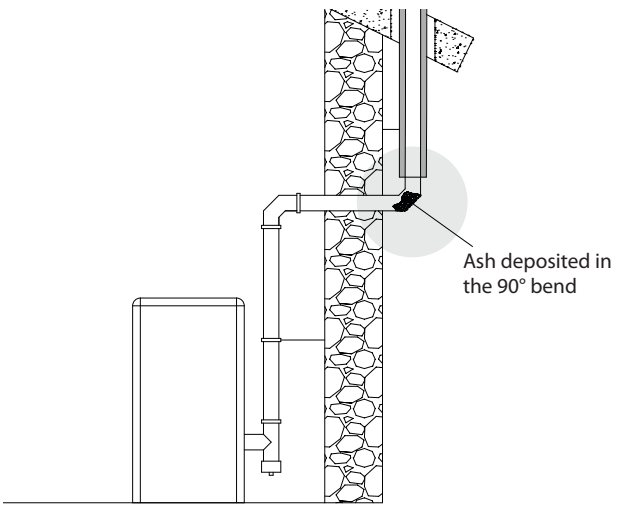


Installation with internal - external flue

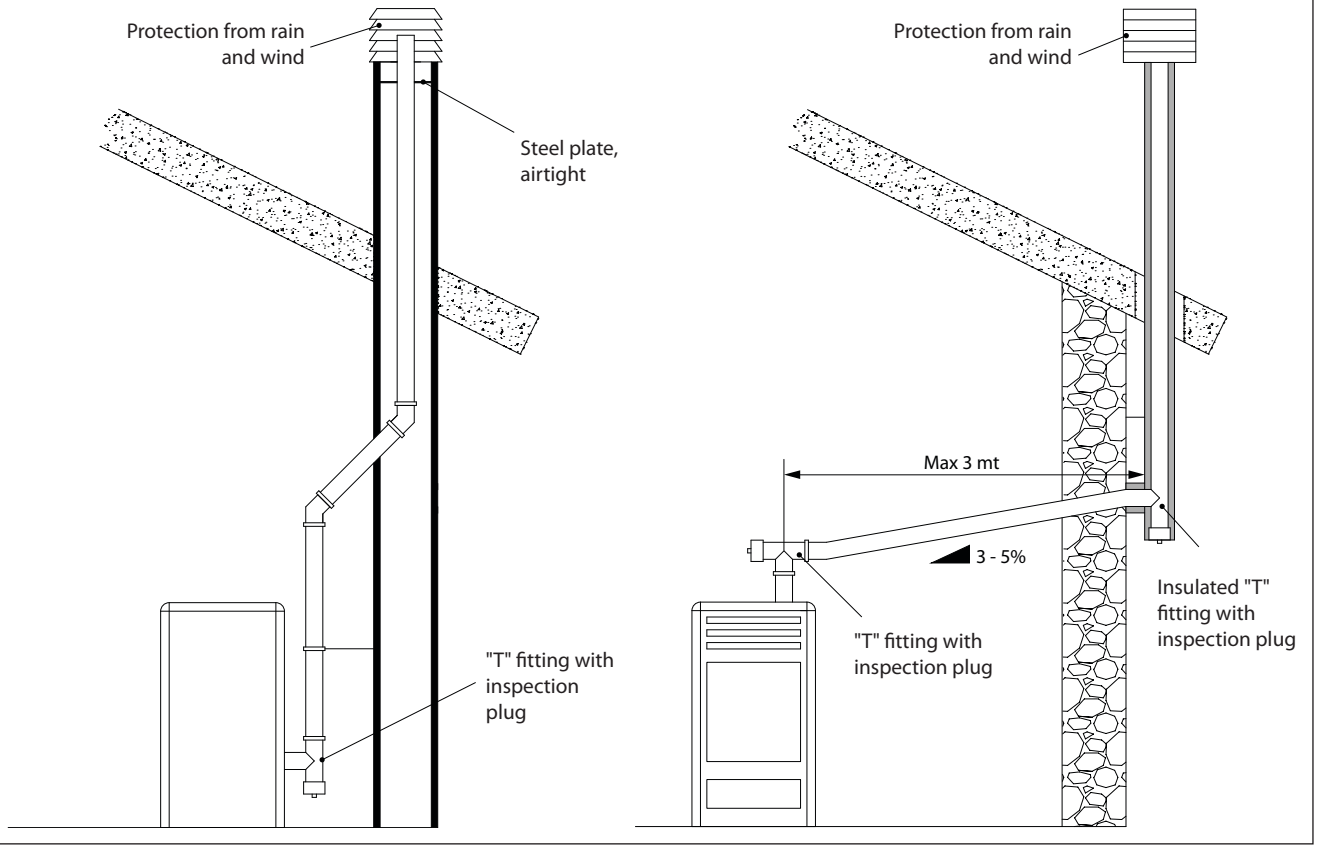


IT IS NOT RECOMMENDED TO INSTALL A 90° BEND AS THE FIRST INITIAL PART, SINCE THE ASH WOULD BLOCK THE PASSAGE OF THE FUMES IN A SHORT TIME, CAUSING PROBLEMS TO THE GENERATOR DRAUGHT.:





EXAMPLES OF CORRECT CONNECTION TO THE CHIMNEY


Protection from rain and wind
Steel plate, airtight
"T" fitting with inspection plug
Protection from rain and wind
Max 3 mt
3 - 5%
"T" fitting with inspection plug
Insulated "T" fitting with inspection plug

It is mandatory to use airtight pipes.

CHIMNEY

In addition to the general requirements, the chimneys for releasing combustion products into the atmosphere must:

- operate under negative pressure (operation under positive pressure is not allowed);
- have a preferably circular internal section; square or rectangular sections must have rounded corners with a radius of no less than 20 mm (hydraulically equivalent sections may be used, as long as the ratio between the longer side and the shorter side of the rectangle, which circumscribes the section, is in any case no greater than 1.5);
- be designed for fumes be designed for fumes expulsion;
- be predominantly vertical and have no narrowing along their entire length;
- have no more than two direction changes with a slope angle no greater than 45°;
- be fitted with, in the event of operating in damp conditions, a device for reflux drainage (condensation, rainwater);

Ducted system

A ducted system can be installed with one or more ducts, operating only with negative pressure with respect to the environment.

The flexible hose compliant with UNI EN 1856-2, with T400-G characteristics, meets the requirements.

CHIMNEY CAPS

The chimney caps must meet the following requirements:

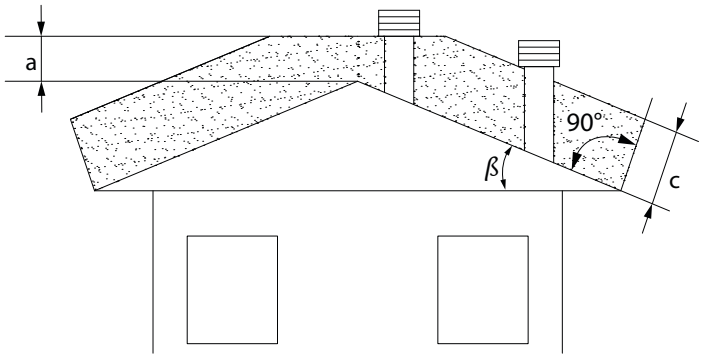
- they must have a useful outlet section no less than double of that of the chimney/ducted system on which it is installed;
- they must be adapted in order to prevent the penetration of rain and snow in the chimney/ducted system;
- they must be built so that, in the event of winds coming from all directions and from any angle, the expulsion of combustion products is in any case ensured;
- they must be free from mechanical intake aids.

COMBUSTION PRODUCTS OUTLET QUOTA

The outlet quota is determined by measuring the minimum height between the roof covering and the lower point of the fumes expulsion section into the atmosphere; this quota must be outside the reflux area and at an adequate distance from obstacles which hinder or make the expulsion of the combustion products difficult or from openings or accessible areas.

Reflux area
The outlet quota must be outside the reflux area calculated according to the indications below.
Near the ridge one considers the lowest between the two.

Buffer area for outlet quota



Clear area for outlet quota above the roof slope (β >10°)

REFERENCE	DESCRIPTION	CLEAR AREA (MM)
c	Distance measured at 90° from the roof surface	1300
a	Height above the ridge of the roof	500

The outlet of a chimney/ducted system must not be near obstacles that may create turbulence areas and/or prevent proper expulsion of combustion products and maintenance operations to be carried out on the roof.
Verify the presence of other chimney caps or skylights and dormers.

FUMES EXHAUST SYSTEM PRODUCT REQUIREMENTS

Temperature class

In the event of a pellet appliance, temperature classes below T200 are not allowed.

Soot fire resistance class

The fumes exhaust system interlocked with appliances supplied by solid fuels require soot fire resistance, and the specification must be indicated by the letter G followed by the distance from combustible materials in millimeters (XX) (in compliance with UNI EN 1443) .

In the event of pellet appliances, the fumes exhaust systems must be airtight; if double designation elements are used (G and O, with or without seal elastomer) for connecting the appliance to the chimney, one must comply with the minimum distance XX in millimeters, indicated for designation G; in the event of fire due to soot, one must ensure the restoration of the initial conditions (by replacing the gaskets and damaged items and cleaning those remaining in use).

Ignition tests

Operation of the appliance must be verified with an ignition test, i.e.:

- for mechanical feed appliances, one must complete the ignition test, verify proper operation for at least the next 15 minutes and adjust the switch-off;

For appliances installed in a hot water heating system (closed fireplaces, thermo-stoves), testing must also extend to the entire hydraulic circuit.

Coverings and finishings

The coverings and finishings must only be applied after having verified the proper operation of the appliance according to the indicated modalities

TECHNICAL INSTALLATION DOCUMENTATION

When installation is complete, the installer must provide the owner or person acting for him, according to the legislation in force, with the declaration of conformity, supplied with:

1) the use and maintenance manual of the appliance and of the system components (such as for example, the smoke ducts, chimney, etc.);
2) photocopy or photograph of the chimney plaque;
3) system booklet (where applicable).

The installer must ask to be issued with a receipt stating that the documentation has been provided, and must keep it with a copy of the technical documentation relating to the installation.

Installation performed by several parties

If the individual installation steps are carried out by different parties, each must document the work carried out for the customer and the for the operator working on the next step.

INSPECTION AND MAINTENANCE

Frequency of operations
Maintenance of the heating system and of the appliance must be carried out on a regular basis according to the table below:

TYPE OF APPLIANCE INSTALLED	<15kW	(15- 35) kW
Pellet operated appliance	1 year	1 year
Water operated appliances (closed fireplaces, thermo-stoves, thermo-kitchens)	1 year	1 year
Boilers	1 year	1 year
Fumes exhaust system	4 t of fuel used	4 t of fuel used

For further details refer to the "cleaning and maintenance" chapter.

Inspection and maintenance report

At the end of the inspection and/or maintenance operations, a report must be issued and released to the owner, or person acting for him, who must confirm its receipt in writing. The report must indicate the situations encountered, the action taken, any components replaced or installed and any comments, recommendations and requirements.
The report must be kept with the relative documentation.

In the inspection and maintenance report one must mention:

- anomalies detected that cannot be removed, which pose a risk to the safety of the user or serious damage to building;
- components that have been tampered with.

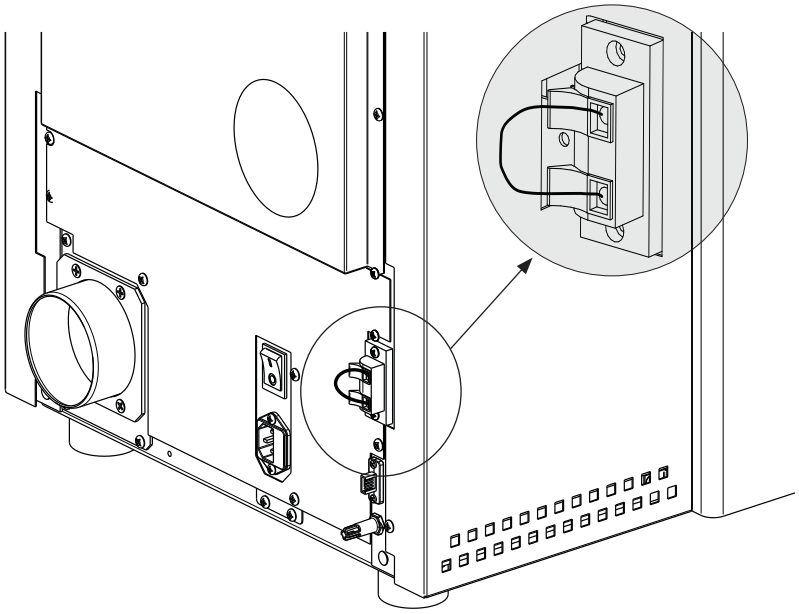
If anomalies as per above were detected, the owner, or person acting for him, must be warned in writing, in the maintenance report, to refrain from using the system until the safety conditions have been fully restored.

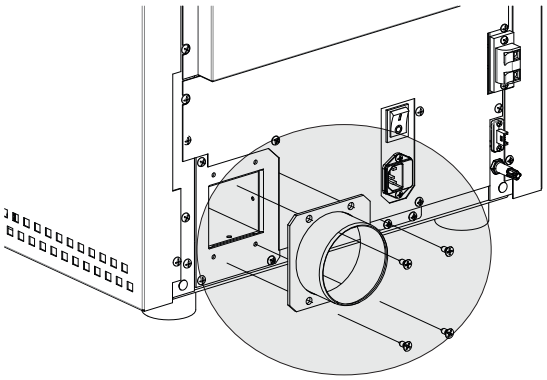
The inspection and maintenance report must include the main information of the technician or company who performed the inspection and/or maintenance operations, with their contact details, date of intervention and the signature of the operator.

HOT AIR DUCTING

- The pipe destined for ducting the hot air must have an internal diameter of 80 mm, be insulated and protected from heat loss.
- The length must not exceed 6 metres.
- **Installation of the pipes used for ducting the hot air must be performed by qualified staff and/or the manufacturer's technical after-sales assistance.**

VIVIANA PLUS





The ducting extension is found in the accessory pack inside the stove.
It is mounted by means of the 4 supplied screws.

**FOR THIS PRODUCT IT IS MANDATORY TO DUCT THE HOT AIR.
IT IS NOT POSSIBLE TO DEACTIVATE THE DUCTING MOTOR.
DO NOT COVER OR CLOSE DUCTING!**

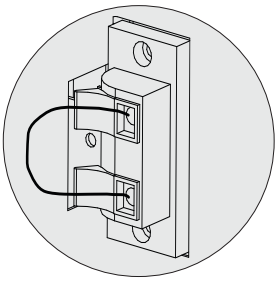
DUCTING OF THE VIVIANA PLUS MODEL CANNOT BE ADJUSTED. BY DEFAULT ITS FUNCTIONING IS PARALLEL TO FRONT VENTILATION. SEE THE FOLLOWING CHAPTER FOR ITS MANAGEMENT.

ADDITIONAL THERMOSTAT FUNCTIONING FOR DUCTING MOTOR CONTROL

For models with ducting motor there is also the possibility of thermostatting the motor itself. The connection of an external thermostat will allow to control the ducting motor independently from stove functioning.
At this point just set the desired temperature on the thermostat. The thermostat will control the functioning of the second motor:

- with temperature to be reached (closed contact) the second motor will follow the trend of the stove.

- when the temperature has been reached (open contact), it takes the ducting motor to 1st speed and will be displayed by the flashing LED relative to the ducting motor.



The ducting thermostat clamp is fitted with jumper as per standard.

PELLETS AND FEEDING

Pellets are made by applying high pressure to sawdust, or wood waste products (not containing paint) from sawmills, carpentry and other activities related to processing and working with wood. Given that it does not use any glue to hold it together this type of fuel is completely environmentally friendly. In fact the compactness of the pellets over time is guaranteed by a natural substance found in the wood itself: wood coal. In addition to being an environmentally friendly fuel in that it pushes wood residues to the limits pellets also have technical advantages. While wood has a calorific value of 4.4kWh/kg. (with 15% humidity after around 18 months of seasoning) the calorific value of pellets is 5 kWh/kg. Pellet density is 650kg/m3 and the water content is equal to 8% of its weight. For this reason they do not require seasoning in order to arrive at a sufficiently adequate degree of heat yield.

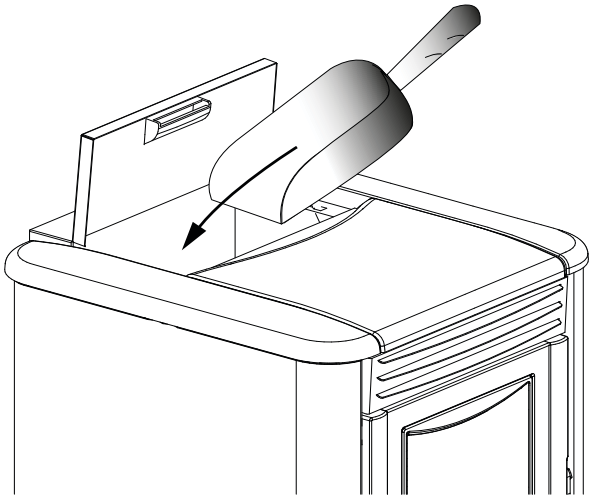
The pellets used must comply with the characteristics described by the following standards:

- **EN PLUS - UNI EN 14961 - 2 (UNI EN ISO 17225-2) class A1 - A2**

The manufacturer always recommended using pellets with a diameter of 6 mm with its products.

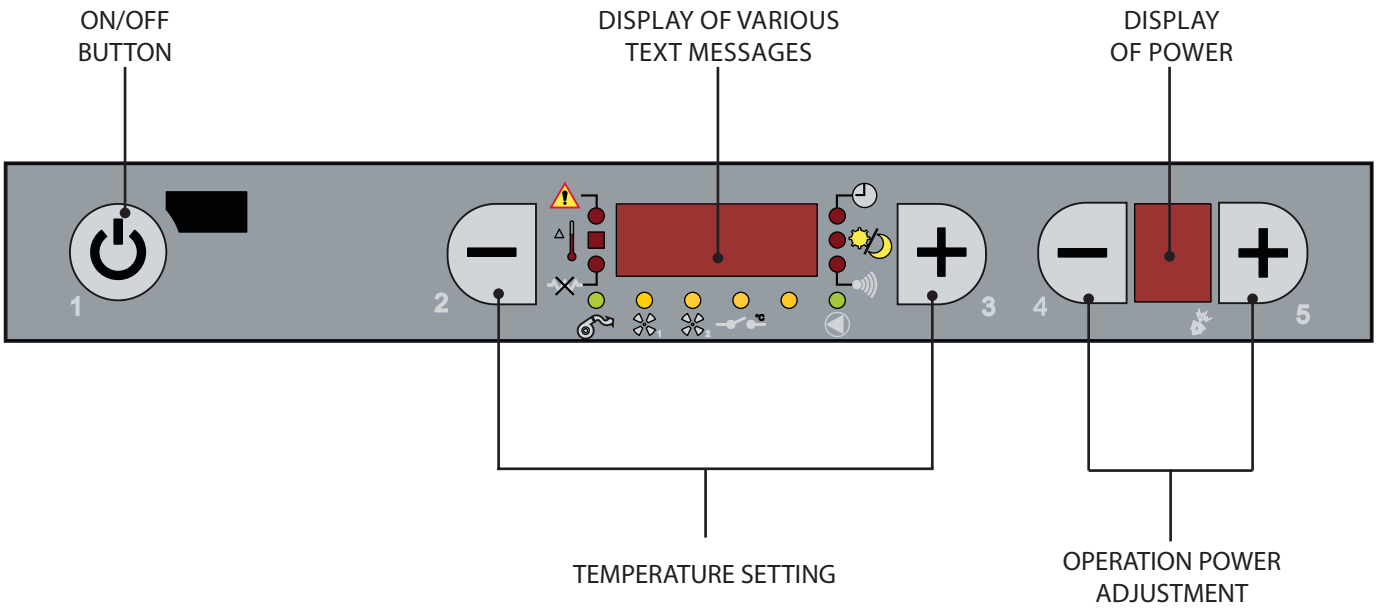
PELLET STORAGE

In order to ensure problem-free combustion pellets must be stored in a dry place.
Open the tank lid and load the pellets using a scoop.



THE USE OF EXPIRED PELLETS OR ANY OTHER MATERIAL WILL AFFECT THE FUNCTIONALITY OF YOUR GENERATOR AND MAY LEAD TO THE TERMINATION OF THE WARRANTY AND CESSATION OF ANY ACCOMPANYING RESPONSIBILITY ON THE PART OF THE MANUFACTURER

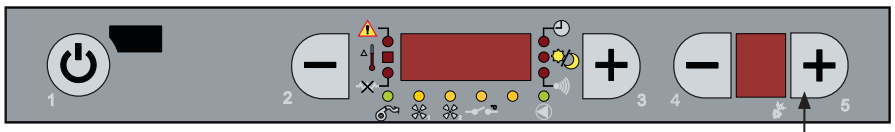
THE DISPLAY DESCRIPTION OF CONTROLS AND SYMBOLS



DISPLAY ICONS KEY

	Indicates the presence of an alarm. On: indicates the presence of an alarm Off: indicates the absence of alarms Flashing: indicates the deactivation of the depression sensor.		It indicates weekly programming functioning Indicator on = Weekly programming active Indicator off = Weekly programming not active
	Indicates the environment temperature status Off = the T° read by the probe is over the set temperature set On = the T° read by the probe is below the set temperature set		Indicates the stby function Off = Stby deactivated On = Stby activated
	Ign-plug Off = ign-plug active On = ign-plug deactivated Flashing = Ignition phase		Not used
	It indicates functioning of the fumes motor. Off = fumes motor not working On = fumes motor working Flashing = breakdown		It indicates the communication between remote control and stove. Every time a key is pressed on the remote control the indicator must switch on. If the indicator is always on it indicates that the communication between remote control and stove is blocked.*
	It indicates functioning of the tangential fan Off = not working On = working		Not used
	Not used		Additional ducted thermostat input status: On: closed contact (to be reached) Flashing: the motor is running at minimum, in modulation mode (input=open)
			It indicates functioning of the pellet feed motor. Off = pellet feed motor deactivated On = pellet feed motor active.

MENU STRUCTURE

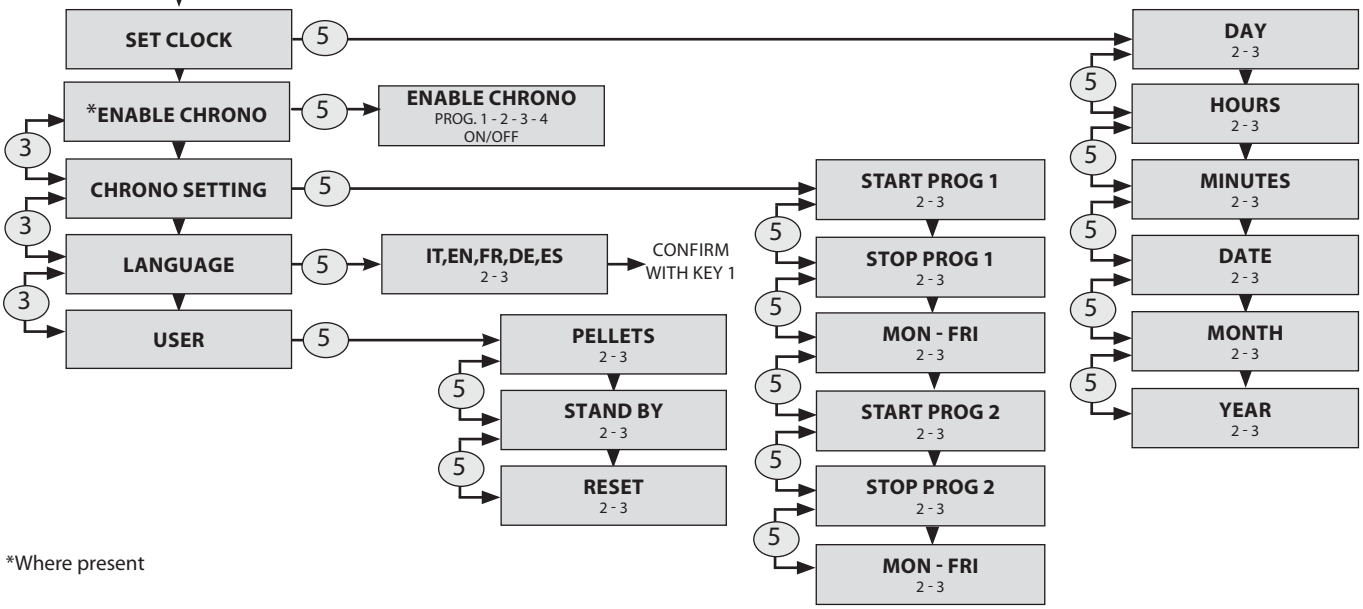


Key 1 to confirm parameter/ programming and exit.

Keys 2 and 3 to set data/parameters.

Keys 4 and 5 to go forward or backward in the menu.

To access the menu, keep key 5 pressed for a few seconds.



*Where present

BASIC INSTRUCTIONS

The following recommendations must be followed the first times the stove is ignited:

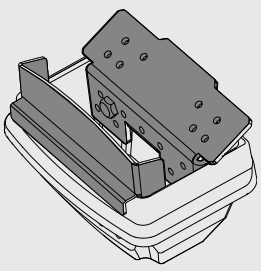
- It is possible that slight odours are produced due to the drying of the paints and silicones used. Do not remain in the environment for long periods.
- Do not touch the surfaces as they could still be unstable.
- Air the room well several times.
- The hardening of the surfaces is terminated after several heating processes.
- This appliance must not be used to burn waste.

Before igniting the stove, the following points must be verified:

- the feed-box must be full of pellets.
- the combustion chamber must be clean.
- The burn pot must be completely free and clean.
- check the hermetic closure of the fire door and the ash drawer.
- make sure the power supply cable is connected correctly.
- the bipolar switch in the rear right part must be positioned on 1.

DO NOT USE ANY INFLAMMABLE LIQUIDS FOR IGNITION!
DO NOT ALLOW THE BAG OF PELLETS TO COME INTO CONTACT WITH THE BOILING HOT STOVE DURING THE FILLING PHASE!
IN THE EVENT OF CONTINUOUS NO IGNITION, CONTACT AN AUTHORISED TECHNICIAN.

IT IS FORBIDDEN TO USE THE APPLIANCE WITHOUT THE DIVIDER AND/OR GLASS PROTECTION (SEE FIGURE AT THE SITE) JEOPARDISES THE SAFETY OF THE PRODUCT AND LEADS TO THE IMMEDIATE VOIDING OF THE WARRANTY PERIOD. IN THE CASE OF WEAR OR DETERIORATION REQUEST AFTER-SALES ASSISTANCE FOR REPLACEMENT OF THE PART (REPLACEMENT THAT IS NOT UNDER GUARANTEE AS THE COMPONENT IS SUBJECT TO WEAR).



REMOTE CONTROL (OPTIONAL)

The heating power, the desired room temperature and the appliance ignition/switch off, can be adjusted using the remote control.

To ignite the stove, press key 1 for a few seconds; the appliance will automatically enter the ignition phase. It is possible to adjust power by using keys 4 and 5, whereas the desired temperature can be adjusted using keys 2 and 3. To switch the stove off, press and hold key 1 for a few seconds.

TYPE AND REPLACEMENT OF BATTERIES

The batteries are housed in the lower part of the remote control.
To replace it remove the battery-holder (as shown in the figure on the back of the remote control), remove or insert the battery following the symbols on the remote control and on the battery.

If the remote control is off because it has no batteries, the stove can be controlled from the control panel on top of it.
While replacing the battery, pay attention to the polarity by observing the symbol on the inside compartment of the remote control.

For operation, 1 CR2025, 3V lithium buffer battery is required.

THE BATTERIES USED CONTAIN METALS HARMFUL FOR THE ENVIRONMENT. THEY MUST THEREFORE BE DISPOSED OF SEPARATELY IN APPROPRIATE CONTAINERS.

COMMISSIONING SETTINGS

Once the power cable at the back of the stove has been connected, move the switch, also located on the back, to (I).
The switch at the back of the stove powers the stove board.
The stove remains off and a first screen appears on the panel reading OFF.

MAINS FREQUENCY 50/ 60HZ

In the event the stove is installed in a country with 60Hz frequency, the stove will display "frequenza rete errata" ("mains frequency incorrect").
Vary the frequency as described below.

CONTROLS PROCEDURE

- Press key 5.
- Select 50 - 60Hz frequency with key 2 -3.
- Confirm using key 5 and exit the menu by pressing key 1.

ADJUSTING TIME, DAY, MONTH AND YEAR

Set clock allows to adjust the time and date

CONTROLS PROCEDURE

- Press key 5 for a few seconds, until **SET CLOCK** appears.
- Confirm using key 5.
- Use key 3 to select the day.
- Press key 5.
- Use the same procedure (5 to move forward 3 to set) to adjust the hours, minutes, day, month and year.
- Press key 1 several times to confirm and exit the menu.

SET CLOCK	
DAY	MON, TUE, WED, ...SUN
HOURS	0...23
MINUTES	00...59
DATE	1...31
MONTH	1...12
YEAR	00...99

ADJUSTING LANGUAGE

It is possible to select the preferred language to display the various messages.

CONTROLS PROCEDURE

- Press key 5 for a few seconds, until **SET CLOCK** appears.
- Press key 3 twice until set Language appears.
- Confirm using key 5.
- Select the language using key 3.
- Press key 1 several times to confirm and exit the menu.

LANGUAGE	ITALIAN
	ENGLISH
	GERMAN
	FRENCH
	SPANISH

FUNCTIONING AND LOGIC

IGNITION
Once the points listed previously have been checked, press key 1 for three seconds to ignite the stove. 15 minutes are given for the ignition stage, after ignition and once the control temperature has been reached, the
stove interrupts the ignition phase and switches to the START-UP mode.

STARTING
During the start-up stage, the stove stabilises combustion, increasing it gradually, to then start ventilation and switch to the WORK mode.

WORK
During the work stage, the stove reaches the set power and works to reach the set room temperature. See following item.

THERMOSTAT SETTING ADJUSTMENT
The room temperature setting can be set using buttons 4 and 5, from Low-07 to 40°C -Hot

LOW - HOT
If the temperature setting is on "Low" (set below the 7°C threshold) the stove will always function at minimum.
If the setting is on "Hot" (set above the 40°C threshold) the stove will not modulate, always functioning and only at the set power.

POWER SETTING ADJUSTMENT
The power setting features 5 operating levels, via button 5, (access) 1 and 2 (adjustment).
Power 1 = minimum level - Power 5 = maximum level.

WORK WITH ROOM PROBE (STANDARD)
The appliance controls the room temperature via a probe fitted on the appliance.
Once the the set temperature has been reached, it will automatically go to minimum or switch off activating the **Stand by** function, reducing pellet consumption to a minimum.

By default the **STBY** function is always set on **OFF** (light on).
For its activation and logic, follow the indications on the next page, chapter: **Stand by.**

BURN POT CLEANING
During the work stage, the stove has an internal counter which cleans the burn pot after a set amount of time.
This stage will be shown on the display, it will bring the stove to a lower power level and will increase the fumes motor for a programmed amount of time.
When the cleaning stage is finished, the stove will continue its work, going back to the selected power level.

SWITCH-OFF
Press key 1 for three seconds.
When the operation has been performed, the appliance automatically enters the switch- off phase, blocking the supply of pellets.
The fumes motor and the hot air ventilation motor will remain on until the temperature of the stove has dropped below the factory parameters.

RE-IGNITION
The stove can only be re-ignited if the flue gas temperature has lowered and the preset timer has been reset to zero.

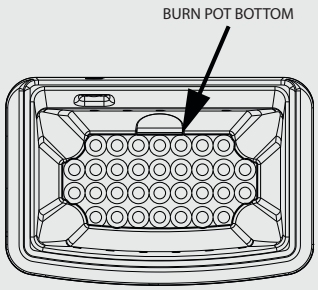
NO IGNITION ALARM

FIRST IGNITION COULD EVEN FAIL AS THE AUGER IS EMPTY AND IS NOT ALWAYS ABLE TO LOAD THE BURN POT WITH THE REQUIRED AMOUNT OF PELLETS ON TIME TO REGULARLY START THE FLAME.

IF THE PROBLEM OCCURS AFTER ONLY A FEW MONTHS WORKING, CHECK THAT ROUTINE CLEANING STATED IN THE STOVE BOOKLET, HAS BEEN CARRIED OUT CORRECTLY.

CLEAN CHECK UP 1 - 2

SHOULD THE ALARM "CLEAN CHECK UP" BE TRIGGERED, MAKE SURE THAT THE BOTTOM OF THE BURN POT IS FREE FROM RESIDUES OR SCALING.
THE HOLES AT THE BOTTOM MUST BE COMPLETELY FREE TO GUARANTEE CORRECT COMBUSTION.
THE ABOVE INDICATED "PELLET FEED REGULATION" FUNCTION CAN BE USED TO ADJUST COMBUSTION BASED ON THE DESCRIBED REQUIREMENTS.
IF THE ALARM PERSISTS AND THE ABOVE LISTED CONDITIONS HAVE BEEN CHECKED, CONTACT THE QUALIFIED AFTER-SALES ASSISTANCE CENTRE.



USER MENU

PELLET FEED ADJUSTMENT

The following menu allows to adjust the percentage of pellet feed.
If the stove has functioning problems owing to the quantity of pellets, adjust pellet feeding directly from the control board.
The problems correlated to the amount of fuel can be divided into 2 categories:

NO FUEL:

- the stove can never develop a suitable flame, tending to remain very low even at high powers.
- at minimum power the stove tends to almost switch-off taking the stove into "NO PELLETS" alarm condition.
- when the stove displays the "NO PELLETS" alarm, there may be non-burned pellets inside the burn pot.

EXCESS FUEL:

- the stove develops a very high flame even at low power.
- the panoramic glass is very dirty, obscuring it almost totally.
- the burn pot tends to become encrusted, blocking the holes for air intake due to the excessive pellet feed, as it is only burned partially.

The adjustment to be performed is in percentage. Therefore changing this parameter will lead to a proportional variation of all stove feeding speeds. Feeding is from -30% to +20%.

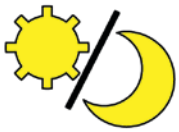
Follow the procedure on the display to perform the procedure:

CONTROLS PROCEDURE

- Press key 5 for a few seconds, until SET CLOCK appears.
- Press key 3 several times to reach SET USER.
- Confirm using key 5.
- Pellet is displayed.
- Via key 2 and 3 it is possible to increase(3) or decrease (2) feeding during the WORK phase.
- Press key 1 several times to confirm and exit the menu.

STAND - BY

The Stby function is used if immediate stove switch-off is required when the set temperature has been reached.
The STBY function can be set at ON or OFF using the procedure described further on.
In the factory the STBY function is always set at OFF (indicator off)



STBY FUNCTION SET AT ON
If the Stby function is active (ON), when the stove reaches the set room temperature and exceeds it by 2°C, it will switch off after a default delay time, displaying stand - by.
When the room temperature is 2°C lower than the setting, the stove will start to work again at the power set on the display, displaying WORK.

STBY FUNCTION SET AT OFF (DEFAULT SETTING)
If the Stby function is not active (OFF), if the stove reaches the set room temperature, it will go to minimum, modulating and displaying MODULATE. When the room temperature is below the setting, it will start to work again at the set power and displaying WORK.

CONTROLS PROCEDURE

- Press key 5 for a few seconds, until SET CLOCK appears.
- Press key 3 three times UNTIL USER APPEARS.
- Press key 5 twice.
- Select "ON" with keys 2 or 3 to activate or "OFF" to deactivate.
- Press key 1 several times to confirm and exit the menu.

RESET

Allows to reset all values modifiable by the user to the default values. The modified data is the following:

CONTROLS PROCEDURE

- Press key 5 and **SET CLOCK** will appear.
- Press key 3 several times until **USER** is displayed.
- Press key 5.
- Press key 5 until "**RESET**" appears.
- Press keys 2 - 3 to select **ON** and press key 5.
- "**DONE**" will appear on the display to confirm.

ENABLE CHRONO

It allows to enable/disable the chrono and the various time slots.

CONTROLS PROCEDURE

- Press key 5 for a few seconds, until **SET CLOCK** appears.
- Press key 3 several times to reach **ENABLE CHRONO**.
- Press key 5, to confirm and use keys 2-3 to enable "**ON**" or disable "**OFF**" the chrono.
- Use keys 4 -5 to select the desired time slot.
- Press keys 2 - 3 to enable "**ON**" or disable "**OFF**" the selected time slot.
- Press key 1 several times to confirm and exit the menu.

CHRONO

The chrono allows to program 2 time spans within a day to use every day of the week.
The switch-on and switch-off time can be set in every time slot, along with the days of use of the programmed time slot.

RECOMMENDATIONS
The ignition and switch-off times must be within the arc of one day, from 0 to 24 and not over several days:
Before using the chrono function, set the current day and time. Therefore check that the points listed in the "*Set clock*" sub-chapter have been followed, so that the chrono function works. Aside from programming it, activate it as well.

Example:

Switch-on time 07:00 **CORRECT**
Switch-off time 18:00

Switch-on time 22:00 **INCORRECT**
Switch-off time 05:00

PROGRAMMING EXAMPLE

Let's suppose that the weekly programmer function is to be used and the 2 time slots are to be used in the following way:
- 1st time slot: from 08:00 to 12:00 every day of the week, with room temperature at 19°C, excluding Saturday and Sunday
- 2nd time slot: from 15:00 to 22:00 only on Saturday and Sunday, with room temperature at 21°C

CONTROLS PROCEDURE:

Press key 5 and SET CLOCK will appear.
Press key 2 until **ENABLE CHRONO** appears
- Enable the chrono
- Enable slot 1 and 2.
- Press key 1 to exit

SET CLOCK

ENABLE CHRONO

1ST TIME SLOT SWITCH-OFF
Using keys 2 - 3, enter the time "12:00", which corresponds to the switch-off time of the 1st time period. The STOP PRG1 text will appear followed by the time set.
To confirm and continue programming, press button 5. Press button 4 to go back to the previous parameter.

STOP PRG1

12:00

*** Where "ENABLE CHRONO" is not present in the menu, enabling is done directly in SET CHRONO.**

Press key 2 and **SET CHRONO** will appear.

CHRONO SETTING

ENABLING THE 1ST TIME SLOT DAYS
To do this, use keys 3 and 5 in the following way:
Key 5 - allows to scroll the various days, the scrolling text with the day of the week, followed by OFF.
Use key 3 to enable-disable (ON/OFF) all days.

MONDAY.. PRG1

ON-OFF

Press key 5 to confirm and continue programming.
The scrolling text
START PRG1 OFF will appear.

START PRG1

OFF

Press key 5 to confirm and continue programming.
The text START PRG2 OFF will appear.

START PRG2

ON-OFF

1ST TIME SLOT SWITCH-ON
Using keys 2 - 3, enter the time "08:00", which corresponds to the switch-on time of the 1st time span. The START PRG1 text will appear followed by the time set.
To confirm and continue programming, press button 5. Press button 4 to go back to the previous parameter.

START PRG1

08:00

2ND TIME SLOT SWITCH-ON
At this point, the second time slot must be programmed.
The sequence to be followed is the same and is repeated as per the 1ST TIME SLOT SWITCH-ON.

START PRG2

15:00

2ND TIME SLOT SWITCH-ON
At this point, the second time slot must be programmed.
The sequence to be followed is the same and is repeated as per the 1ST TIME SLOT SWITCH-ON.
On this occasion simply enter the time, for example start at 15:00 and Stop at 22:00 and to activate the days Saturday and Sunday by setting them at "ON".

WHEN THE WEEKLY PROGRAMMER IS ACTIVE, A BOX OF THE RELATIVE ICON WILL APPEAR ON THE CONTROL BOARD.

CLEANING AND MAINTENANCE

ALWAYS FOLLOW THE INSTRUCTIONS UNDER 100% SAFE CONDITIONS!

- Make sure the power cable's plug has been pulled out, as the generator might have been programmed to turn on.
- Make sure all the parts of the generator are cold.
- The ashes are completely cold.
- Ensure enough ventilation in the room when cleaning the product.
- Poor cleaning affects correct operation and safety!

MAINTENANCE

To ensure correct operation, the generator must undergo routine maintenance by a qualified technician, at least once a year. Periodic inspection and maintenance operations must always be carried out by specialised technicians who are authorised and work in accordance with current regulations and the instructions reported in this user and maintenance manual.

EVERY YEAR, HAVE THE FLUE EXHAUST SYSTEM, SMOKE DUCTS AND T-SHAPED FITTINGS SUPPLIED AND INSPECTION PLUGS CLEANED - IF THERE ARE ANY BENDS AND ANY HORIZONTAL SECTIONS!

THE CLEANING SCHEDULE PROVIDED FOR THE GENERATOR IS ONLY MEANT AS A GUIDE! IT DEPENDS ON THE QUALITY OF THE PELLETS USED AND HOW OFTEN THE EQUIPMENT IS USED.
THESE STEPS MAY NEED TO BE PERFORMED MORE OFTEN.

PERIODIC CLEANING TO BE CARRIED OUT BY THE USER

As specified in this user and maintenance manual, periodic cleaning operations must be performed with the utmost care after reading the instructions, procedures and times reported in this user and maintenance manual.

CLEANING THE SURFACES AND COVERING

Never use abrasive or chemically aggressive detergents to clean!
Surfaces must be cleaned when the generator and covering are completely cold. To carry out maintenance on surfaces and metal parts, just use a cloth dampened with water or water and neutral soap.
Failure to comply with the directions can damage the generator's surfaces and void the warranty

CLEANING THE CERAMIC GLASS

Never use abrasive or chemically aggressive detergents to clean!
The ceramic glass must be cleaned only when the glass is completely cold.
To clean the ceramic glass, use a dry brush and a newspaper that has been dampened and passed through some ash. If the glass is very dirty, only use a detergent specifically designed for ceramic glass. Spray a modest amount on a cloth and use it on the ceramic glass. Do not spray the detergent or any other liquid directly onto the glass or gaskets!
Failure to comply with the directions can damage the surfaces of the ceramic glass and void the warranty.

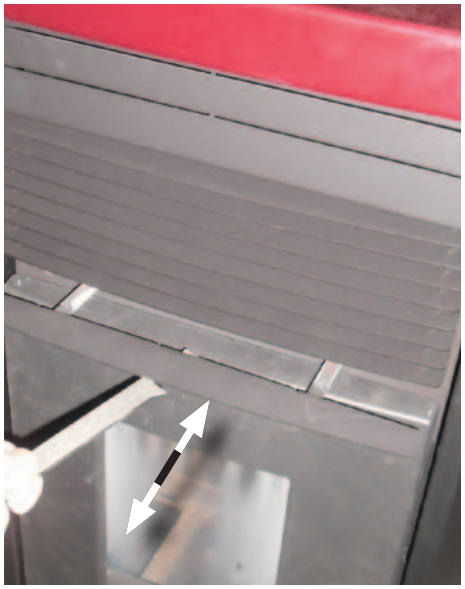
CLEANING THE PELLET TANK

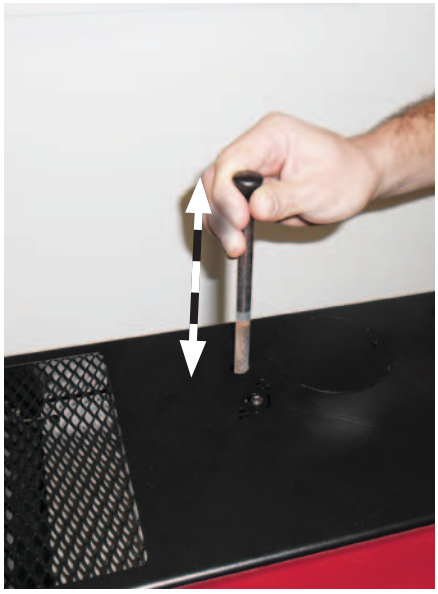
When the tank is completely empty, unplug the generator's power supply cable and first remove residues (dust, shavings, etc.) from the empty tank before emptying it.

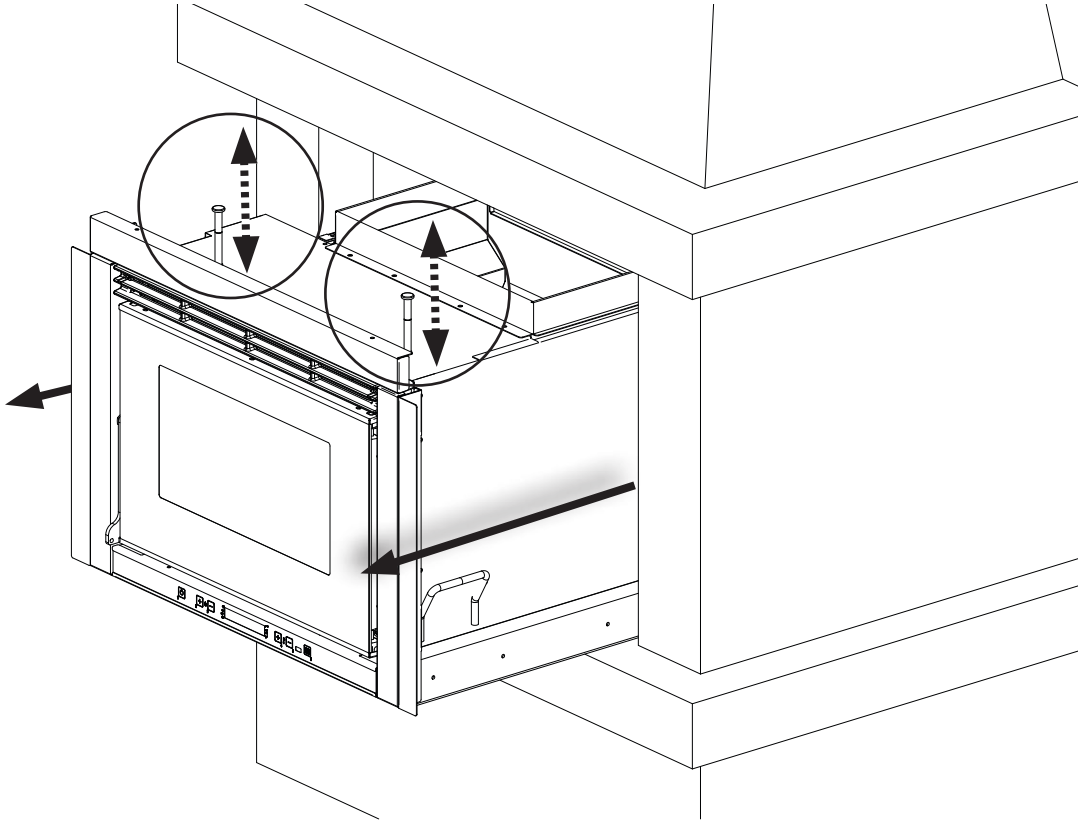
DAILY

SCRAPERS:
Use the scrapers, moving upwards (for models with upper scrapers) or pulling and pushing them (for the inserts and models with front scrapers).

Please note: scrapers are preferably used when the stove is cold; if used when the stove is hot, it is recommended to use special gloves to protect against the heat as they can get very hot.





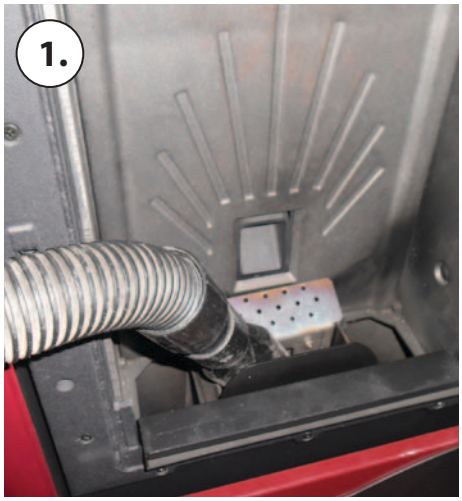


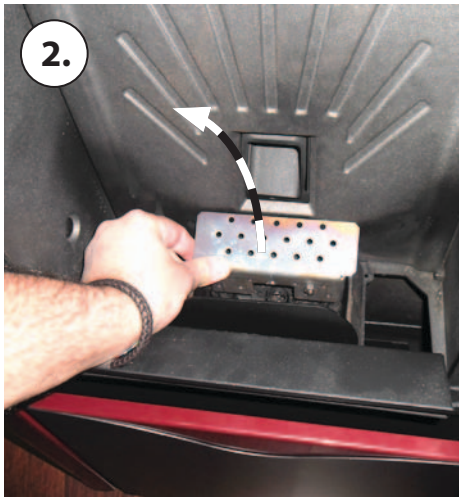
Open the door - Clean the glass with a damp cloth
<u>Never spray the detergent or any other liquid used for cleaning directly on the ceramic glass</u>

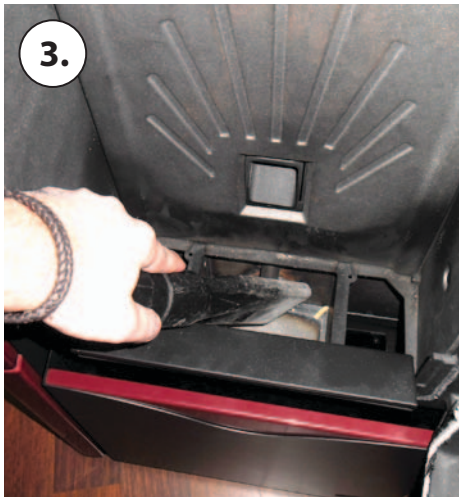
CLEANING THE BURN POT AND COMBUSTION CHAMBER

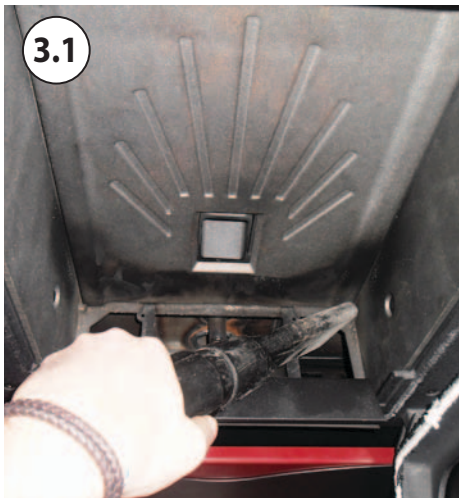
1. Vacuum the residues in the burn pot
2. Take out the burn pot from the designated compartment;
3. Vacuum the ash from the burn pot's seat and the combustion chamber (3.1)
4. Use the special poker supplied to clear the holes in the burn pot.
5. Place back the burn pot and push it towards the hearth wall.
6. If there is an ash collector tray, vacuum the ash deposits

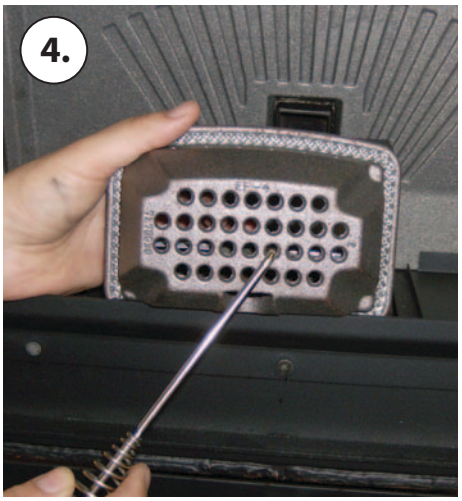
PLEASE NOTE: USE A SUITABLE VACUUM CLEANER WITH A SPECIAL CONTAINER TO SEPARATE THE COLLECTED ASH.

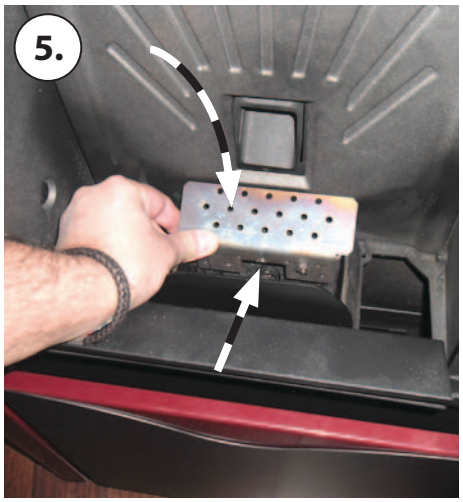










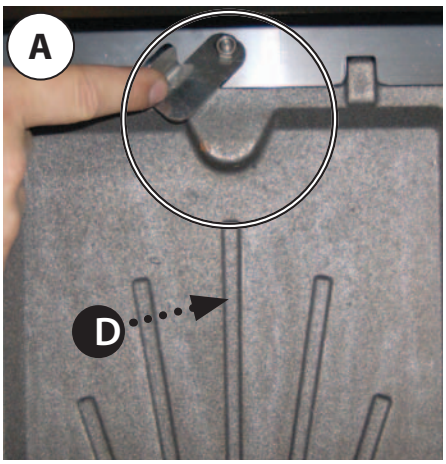


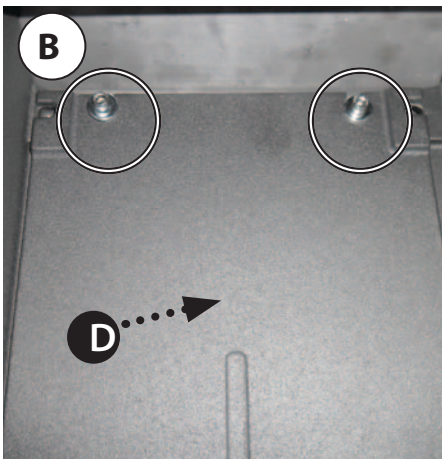
EVERY 3/4 DAYS - WEEKLY

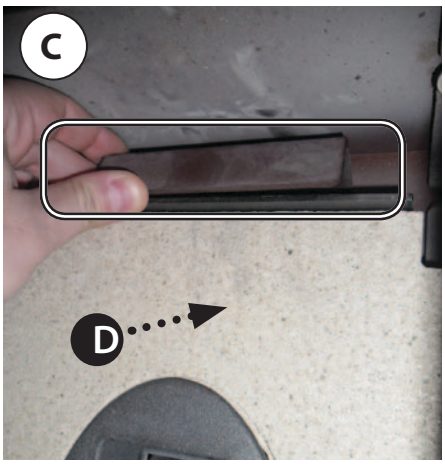
ASH DRAWER
Every 3-4 days check the ash drawer and empty it at least one/twice a week.
If there is a lower door, open/remove it.
Take out the removable ash drawer and empty it in a special container.
Vacuum the area underneath the removable ash drawer. Once you have cleaned it, place back the removable drawer and close/place back the external door.
In some stoves the ash collector tray is located in the combustion chamber. In this case, just open the door and vacuum the ash from the tray.

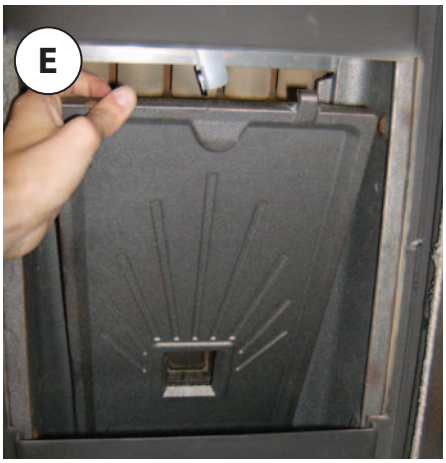
MONTHLY

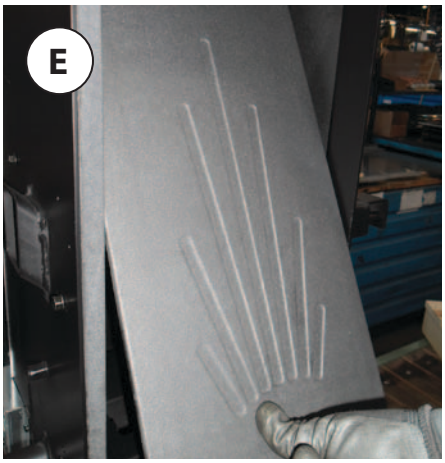
CLEANING THE HEAT EXCHANGER:
The heat exchangers chamber must be cleaned every month as the soot deposited on the rear of the hearth wall obstructs the regular flow of fumes, thereby affecting the performance and regular operation of the stove.
Open the door to access the combustion chamber. Take out the burn pot.
Remove or rotate, depending on the model, the upper lockbolt (A) the screws (B) or the wall lock (C) of the hearth wall (D), take out the hearth wall (E) and clean with the poker and a suitable vacuum cleaner (F).
When cleaning has been completed, reposition the removable hearth wall (D) and secure it again with the designated screws by turning the lockbolt in the opposite direction in relation to the one used to remove it or by placing back the hearth wall lock.
Place back the burn pot.

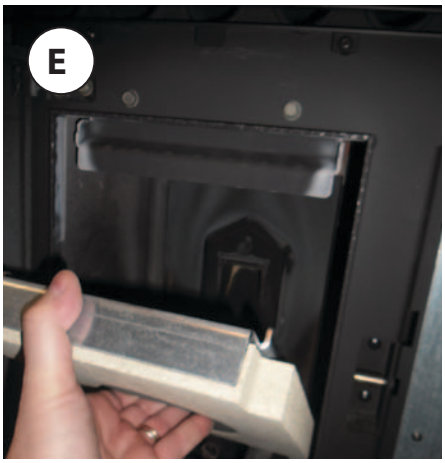


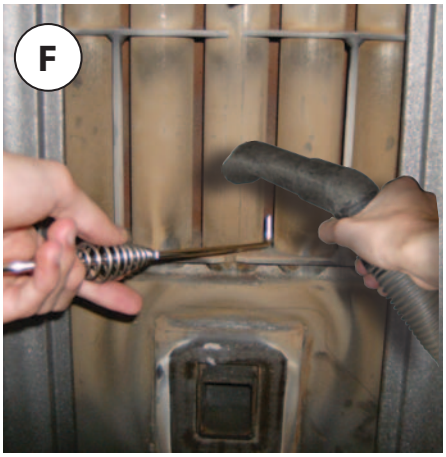


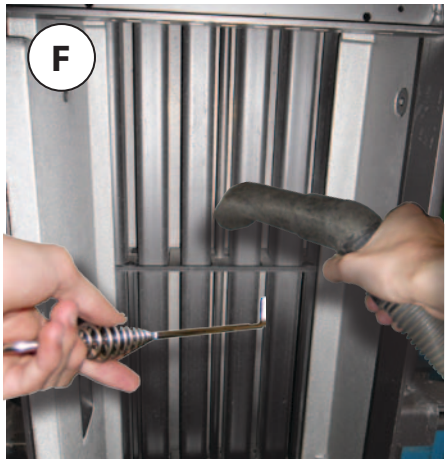






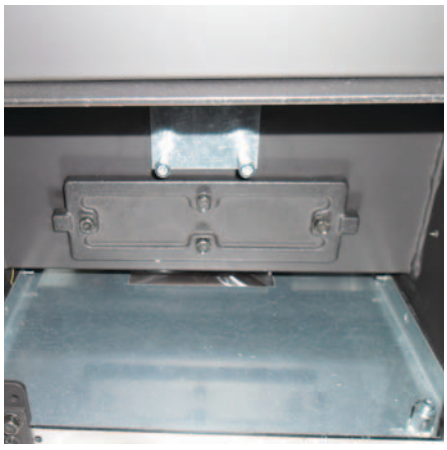






CLEANING THE LOWER SUMP (IF THERE IS ONE)

Some stove models have an inspection sump behind the ash drawer or underneath the combustion chamber. In this case, just open, remove the clamping screws and vacuum the ash inside.



ROUTINE MAINTENANCE CARRIED OUT BY AUTHORISED TECHNICIANS

Routine maintenance must be performed at least once a year.
As the generator uses pellets as solid fuel, it needs an annual routine maintenance interval that needs to be performed by an **authorised Technician by only using original spare parts**.
Failure to do so can affect the appliance's safety and you may no longer be entitled to the warranty conditions.
By following the cleaning schedule reserved to the user and reported in the user and maintenance manual, one ensures correct combustion in the generator over time, thereby preventing any anomalies and/or malfunctions that may require more work to be performed by the technician. Requests for routine maintenance are not covered by the product's warranty.

DOOR, ASH DRAWER AND BURN POT GASKETS
The gaskets ensure the tightness of the stove and its consequent proper operation.
They must be checked periodically: in the event they are worn or damaged they must be replaced immediately.
These operations must be carried out by a qualified technician.

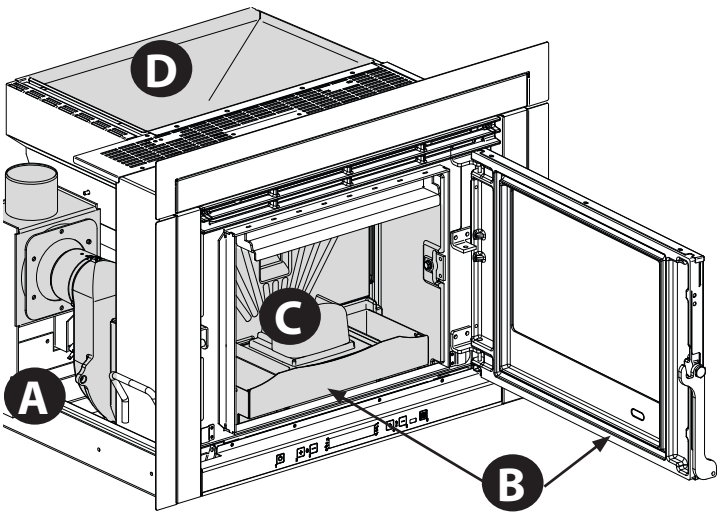
CONNECTION TO THE FLUE
Vacuum and clean the pipe that leads to the flue yearly or whenever necessary. If there are horizontal sections, any residue must be removed before it obstructs the flue.

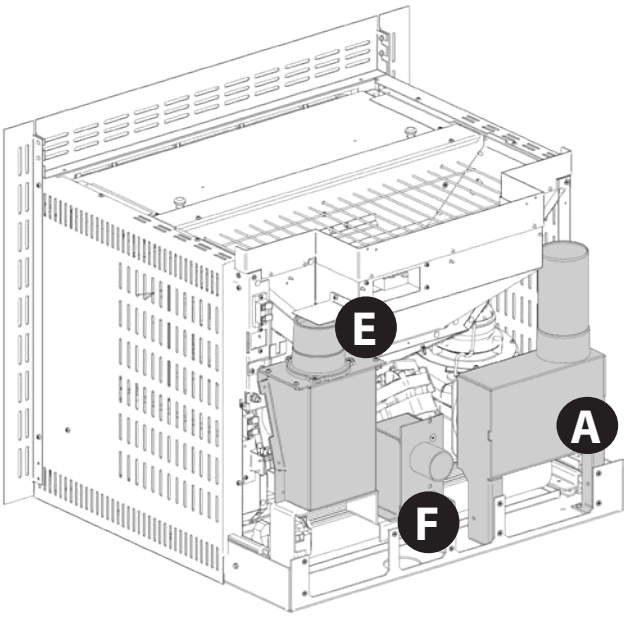
PUTTING THE EQUIPMENT OUT OF SERVICE (END OF THE SEASON)

At the end of every season, before turning off the stove, we recommend completely emptying the pellet tank and using a vacuum cleaner to clear up any pellets and dust residue inside it.
You should also disconnect the generator from the mains and, to ensure greater safety especially if there are any children around, remove the power supply cable.
Routine maintenance must be performed at least once a year.

IF THE POWER SUPPLY CABLE IS DAMAGED, IT MUST BE REPLACED BY THE AFTER-SALES SERVICE OR BY A SIMILARLY QUALIFIED PERSON, SO AS TO AVOID ALL RISKS.

The images are for illustration purposes





A	Fumes motor (disassembly and cleaning and fumes pipe), new silicone in required points
B	Inspection of gaskets, ash drawer and burn pot door (replace them and apply silicone where required)
C	Combustion chamber (total cleaning of the entire chamber) and ignition plug tube cleaning
D	Tank (complete emptying and cleaning)
E	Room air fan disassembly and removal of dust and any pellet debris
F	Air intake pipe inspection and any flow sensor cleaning

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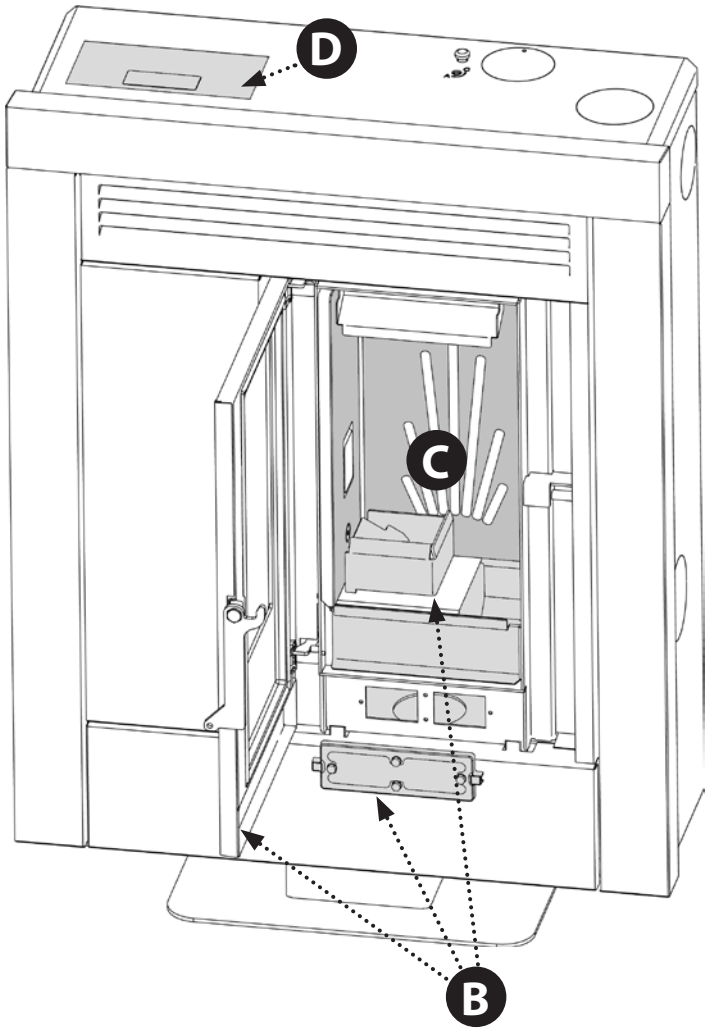

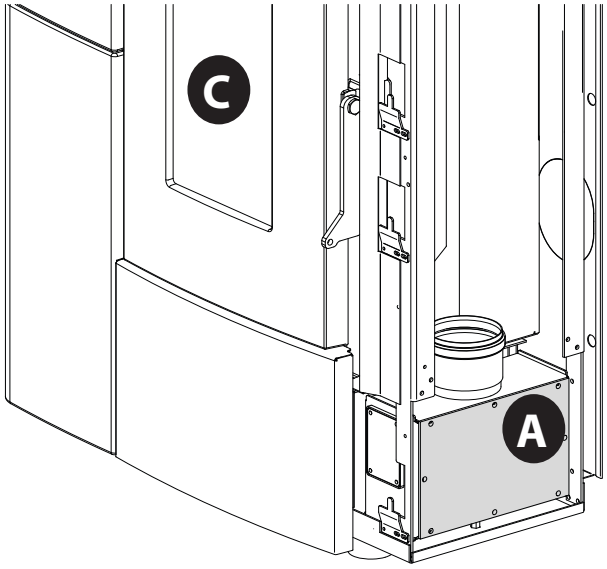

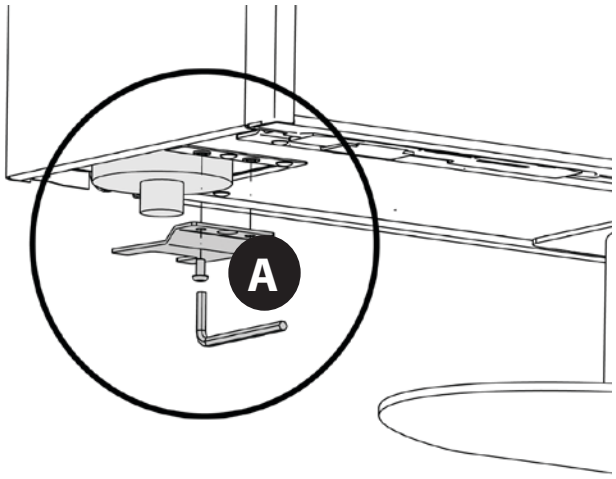

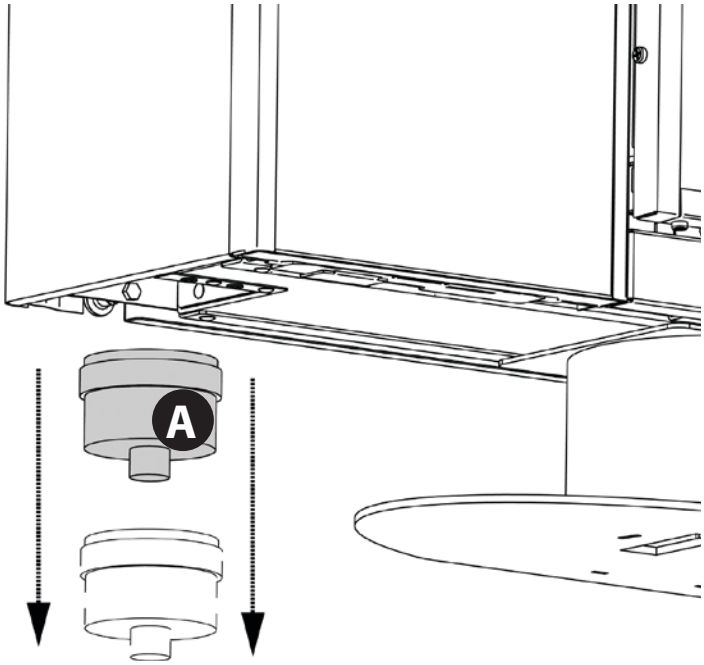

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B	Inspection of gaskets, ash drawer and burn pot door (replace them and apply silicone where required)	☑
C	Combustion chamber (total cleaning of the entire chamber) and ignition plug tube cleaning	☑
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E	Room air fan disassembly and removal of dust and any pellet debris	☑
F	Air intake pipe inspection and of flow sensor cleaning	☑

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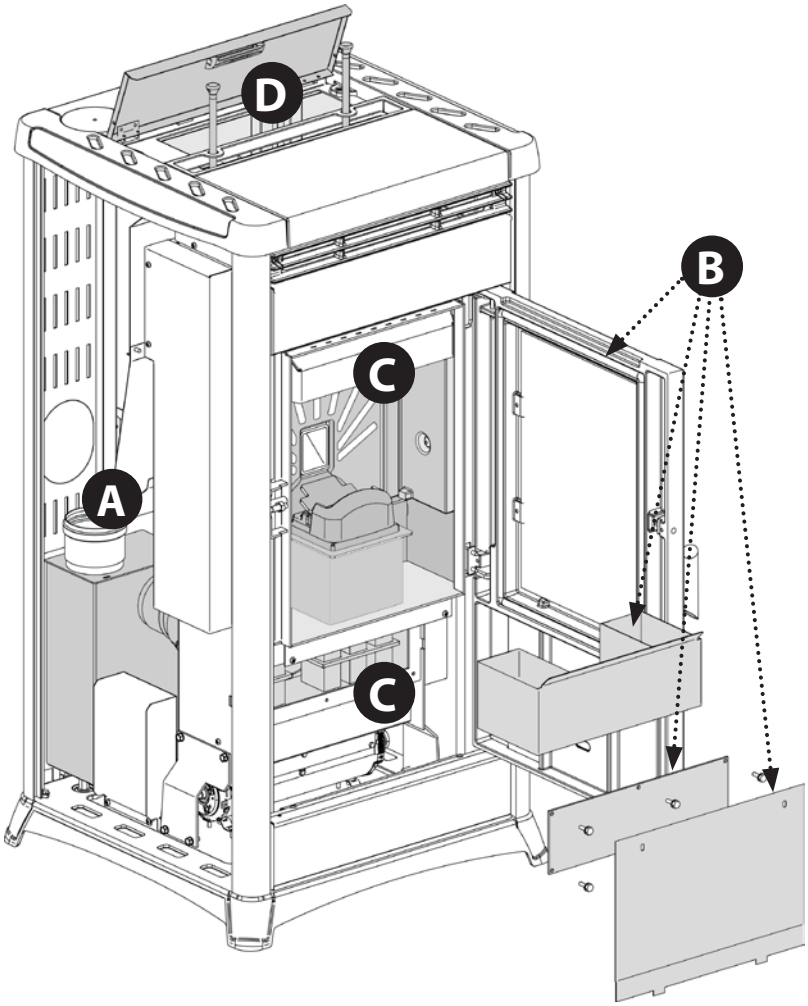

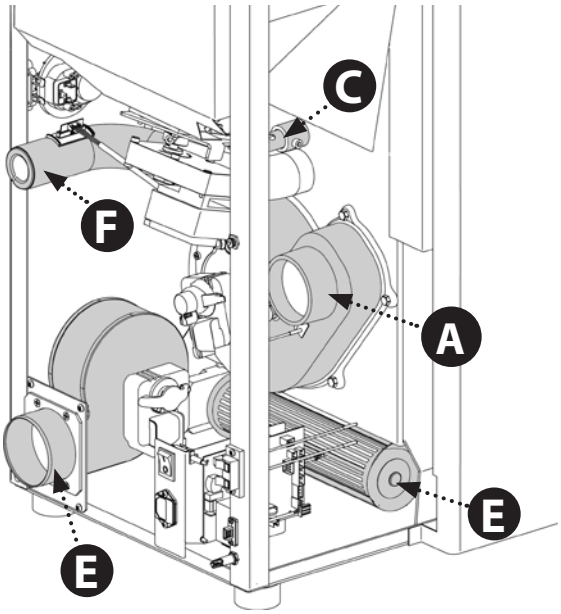

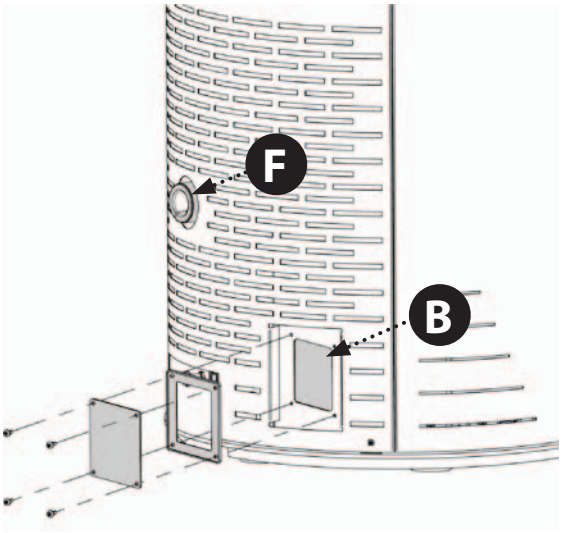

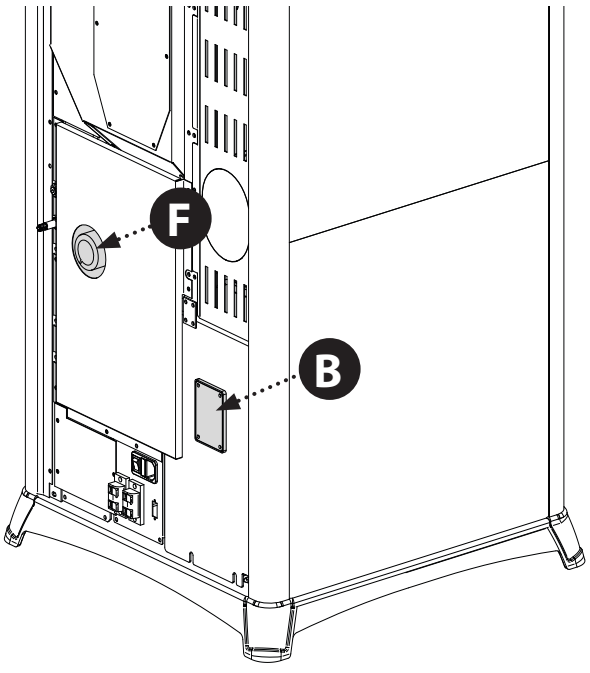

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DISPLAYS		
DISPLAY	**REASON**	**SOLUTION**
OFF	Stove off	-
START	The start phase is in progress	-
PELLET FEEDING	The feeding of the pellet during the ignition phase is in progress	
IGNITION	The ignition phase is in progress	-
START-UP	The start phase is in progress	-
WORK	The normal work phase is in progress	-
MODULATION	The stove is modulating	-
BURN POT CLEANING	The automatic burn pot cleaning is in progress.	The automatic burn pot cleaning (not in 1st power) is performed at pre-established intervals of continued working.
FINAL CLEANING	When the stove is switched-off, final cleaning is in progress. The final cleaning phase lasts about 10 minutes.	
STAND BY	Stove off due to temperature reached and in stand-by for re-ignition.	To deactivate the STAND-BY function see the specific chapter.
STAND BY EXT	Stove off due to an external thermostat, waiting for re-ignition	To deactivate the STAND-BY function see the specific chapter.
COOLING STAND-BY	A new ignition is attempted when the stove has just been switched-off	When the stove switches off, it is necessary to wait until complete fumes motor switch off and then clean the burn pot. The stove can only be re-ignited when these operations have been performed.
COOLING STDBY-BLACK OUT	The stove is cooling due to black out	On completion of the cooling phase, it will re-ignite automatically.
LOW	Room thermostat set at minimum value.	In this way the stove only works at 1st power independently from the power set. To escape this function just raise the room temperature using button 4 and then key 2.
HOT	Set room thermostat set at maximum value.	The stove works at set start, without ever modulating. To escape this function just lower the set temperature using key 4 and then key 1.

ALARMS		
DISPLAY	**EXPLANATION**	**SOLUTION**
	Indicates the presence of an alarm.	On: indicates the presence of an alarm Off: indicates the absence of alarms Flashing: indicates the deactivation of the depression sensor. The alarm can be reset by pressing key 1 for 3 seconds only if the fumes motor has stopped and if 15 minutes have passed from displaying the same alarm.
FUMES FAILURE	Fault correlated to the flue gas exhaust motor.	The restoration operations must be carried out by an authorised technician.
FUMES PROBE	Fault correlated to the fumes probe.	The restoration operations must be carried out by an authorised technician.
ALARM FUMES OVERTEMPER-ATURE	The flue gas temperature has exceeded 310°C	Check pellet flow (see "Pellet feed adjustment"). Check that the machine is clean, including the flue route. Do not rest cloths on the machine. Other restoration operations must be carried out by an authorised technician.
CLEAN CHECK UP 1 - 2 **(1 = START-UP PHASE)** **(2= WORK PHASE)**	The combustion chamber or burn pot bottom are dirty. The door is not closed correctly. The ash drawer is not closed correctly. The depression sensor is faulty. The flue exhaust pipe is blocked. Incorrect installation	Make sure the holes at the burn pot bottom are completely free. Check cleanliness of the fumes pipe and the combustion chamber. Check hermetic door closure. Check hermetic closure of the ash drawer. Other restoration operations must be carried out by an authorised technician.
DEPR ALARM	The mechanical depression sensor has tripped	Contact after-sales centre
NO IGNITION	The pellet feed-box is empty. Pellet feed calibration inadequate. Incorrect installation	Check for the presence of pellets in the feed-box. Adjust pellet flow (see "Pellet feed adjustment"). Check the procedures described in the "Ignition" chapter. Other restoration operations must be carried out by an authorised technician.
BLACK-OUT NO IGN.	No current during the ignition phase.	Take the stove to OFF conditions using key 1 and repeat the procedure described in the "Ignition" chapter. Other restoration operations must be carried out by an authorised technician.
NO PELLETS	In the work phase, the t° of the flue gases has dropped below factory parameters	Check for the presence of pellets in the feed-box. Regulate the pellet flow. Other restoration operations must be carried out by an authorised technician.
COOLING STAND-BY	Attempt to release the alarm with stove still in cooling mode.	Every time the stove displays one of the alarms listed above it will switch-off automatically. The stove will block any release attempt during this phase, showing the alarm itself and ATTE alternately on the display. The alarm can be reset by pressing key 1 for 3 seconds only if the fumes motor has stopped and if 15 minutes have passed from displaying the same alarm.
DEPR SENSOR DAMAGE	Component disconnected or faulty	Contact after-sales assistance
AUGER CONTROL ALARM	Anomalous functioning of pellet feeding	Contact after-sales assistance

Extraflame®

Riscaldamento a Pellet

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This manual cannot be considered as a contract for third parties.